

Elante Mounting Instructions

Installation Supplies Provided:

- Elante Key Tube
- 6 Rivets
- Mounting Gasket

Installation Tools Required:

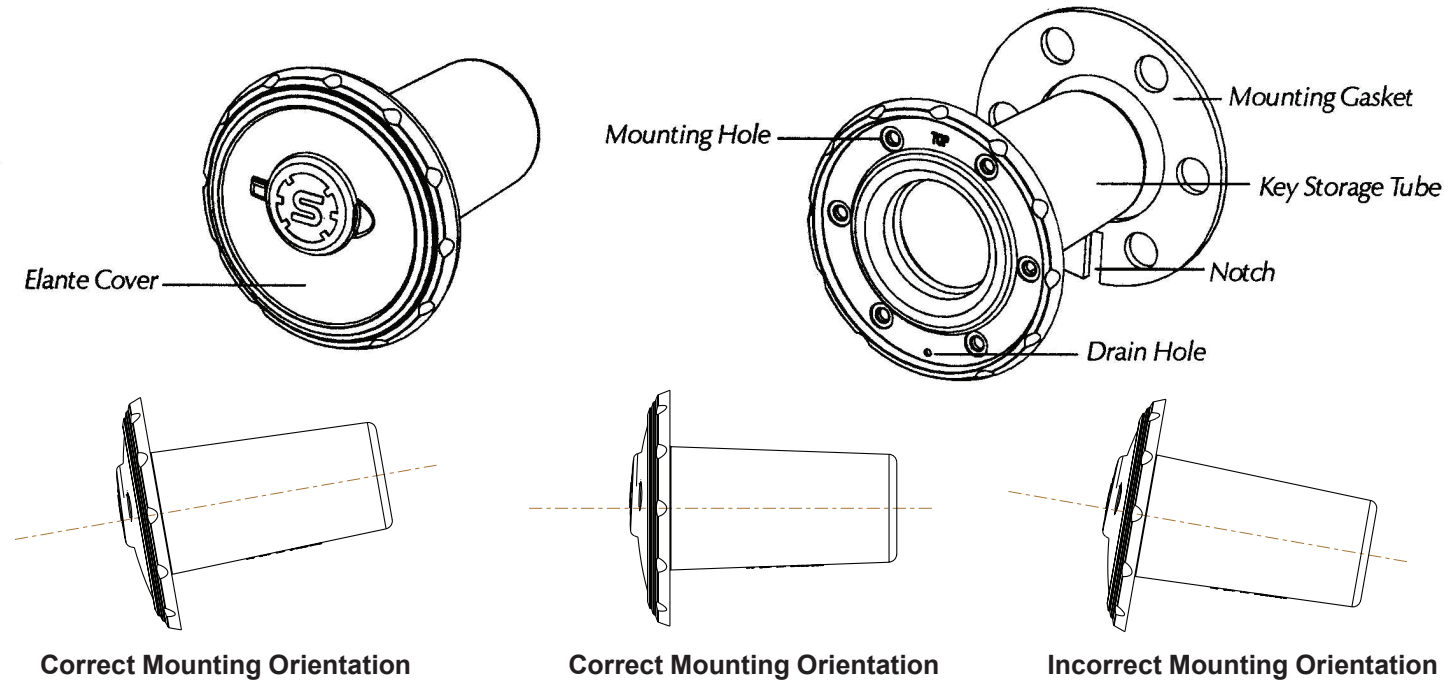
- 2" hole saw
- Sandpaper or file
- Drill with #20 drill bit
- Rivet tool

Select a Location to Mount Tube

Choose a location that:

- is close to the door
- is of sufficient depth to fit key storage tube
- is a vertical flat surface; see mounting orientation images below
- has no structural members

Note: The Elante should be mounted so the tube is flat or angled forward to allow the drain hole to eliminate moisture.



Installing the Key Storage Tube

1. Before drilling, ensure that no interference will occur with any structural members of the vehicle.
2. Once the location for the unit has been decided, use the key storage tube mounting gasket as a template to mark the location for drilling the center hole.
3. Once you have marked the drill hole, use a 2" hole saw to drill the center hole marked on the vehicle body.
4. Use sandpaper or a file to debur the 2" hole.
5. Insert the key storage tube into the hole. Orient the tube so that the small drain hole is at the six o'clock position. Use the key storage tube to mark the drill holes for the rivets. Do not mark the drain hole.
6. Remove key storage tube and use #20 bit to drill rivet holes. Do not drill for the drain hole.
7. Debur rivet holes.
8. Slide mounting gasket into place on the tube so that the gasket will be between the tube and the vehicle. Orient the gasket so that the notch is at the six o'clock and aligns with the drain hole.
9. Insert the key storage tube into the hole in the vehicle. The drain hole and gasket notch should be aligned at the six o'clock position.
10. Secure the tube to the vehicle using the six rivets provided.
11. Attach the vehicle key to the Elante cover.
12. Insert the Elante cover on the tube and lock it in place.